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SPECIFICATION

1. Standard atmospheric conditions

Unless otherwise specified, the standard range of atmospheric condition for making measurements and tests are as follows :

Ambient temperature : 15°C to 35°C

Relative humidity : 25% to 85%

Air pressure : 86kPa to 106kPa

If there is any doubt about the results, measurements shall be made within the follow limits :

Ambient temperature : 20±2°C

Relative humidity : 60% to 70%

Air pressure : 86kPa to 106kPa

△ Operating temperature : -10°C ~ 65°C

△ Storage temperature : -25°C ~ 70°C

2. Mechanical characteristics

	Item	Conditions	Specification
1	Insertion force	Measurement shall be made after insertion and withdrawal using standard plug gauge 3 times.	24.5N (2.5kgf) MAX.
2	Withdrawal force	Measurement shall be made after insertion and withdrawal using standard plug gauge 3 times.	4.9~14.7N (0.5~1.5kgf)
3	Terminal strength	A static load of 4.9N (500gf) shall be applied to the tip of the terminal for 10 sec in any direction.	Without cracks or excessive looseness to the terminal. Electrical and mechanical characteristics shall be satisfied.

ISSUE	DATE	WRN	CHKD	APVD	DESCRIPTIONS
	2001.05.17	陳樹民	夏正雄	龔雲輝	
△×1	2001.08.27	陳樹民	夏正雄	龔雲輝	修改溫度試驗循環圖表
△×4	2008.01.24	劉秀慧	夏正雄	郭遠峰	修改 Solderability/ Resistance to Soldering Heat
△×1	2012.06.18	江浩霆	郭素玲	郭遠峰	Modify the item 4.4

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3. Electrical characteristics

	Item	Conditions	Specification
1	Rating		DC 20V 2A
2	Contact resistance	1K Hz Measured at small current (100mA MAX.)	30mΩ MAX.
3	Insulation resistance	Apply a voltage of 500V DC for 1 minute to following portions after which measurement shall be made : Between body and conductor Between conductors not to be contact Between conductors not to be contact when plug is inserted	100MΩ MIN.
4	Dielectric strength	AC 500V (50~60Hz) For 1 minute. Trip current : 2mA Between body and conductor Between conductors not to be contact Between conductors not to be contact when plug is inserted	Without damage to parts, arcing or breakdown, etc.

4. Endurance characteristics

	Item	Conditions	Specification
1	Solderability △	Temperature of solder : 250°C±5°C Time of dip : 3 ±0.5 seconds Length of dip : 2 ±0.5mm (from top of terminal)	The soldered area shall be covered a minimum of 90% of the surface being immersed.
2	Dry heat	The jack shall be stored at a temperature of 70°C±2°C for 96 hours. And then it shall be subjected to the controlled recovery conditions for 1 hour after which measurement shall be made.	There shall be no damage on appearance. Mechanical and electrical characteristics shall be satisfied.
3	Cold	The jack shall be stored at a temperature of -40°C±2°C for 2 hours. And then it shall be subjected to the controlled recovery conditions for 30 minutes after which measurement shall be made.	

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Item	Condition			Specifications				
4	Resistance to Soldering Heat Test △	Wave soldering Process				Electrical and mechanical characteristics shall be satisfied and not show remarkable failure.		
		Profile Feature	Pb-Free Assembly					
			Topside PCB	Padside PCB				
		Preheat -Temperature min -Temperature max -Time (ts min to max)	120°C (Ts1 max)	110°C (Ts min) 150°C (Ts max) 75 sec				
		Peak/Classification Temperature	165°C (Tp1)	260°C ±5°C (Tp)				
		Time within 5°C of actual Temperature (tp)		10 sec (within 2 times every time 2-3 sec)				
		Time 25°C to Peak temperature		3 minutes max				
		Wave Soldering Temperature Profile are as below						
		△ About the plastic properties , Please refer to the data sheet of plastic.						
		<p style="text-align: center;"> ----- Topside PCB ————— Padside PCB </p>						
Soldering Iron Test		Temperature of soldering Iron : 380±10°C		Same as Wave soldering Process				
		Soldering time : 3±1 seconds						
		Insertion force		24.5N (2.5kgf) MAX.				
		Withdrawal force		4.9~14.7N (0.5~1.5kgf)				

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Item	Conditions	Specification
5 Composite temperature / humidity cyclic test	The jack shall be subject to 4 continuous cycles each as shown in figure below. Then the jack shall be stored at standard atmospheric conditions for 24 hours recovery after which measurement shall be made. ※Temperature shall be reduced from 25°C to -10°C within 30 min. ※Humidity uncontrolled at a temperature less than 25°C	There shall be no damage on appearance. Mechanical and electrical characteristics shall be satisfied.
6 Sulfuration	The terminals of miniature jack shall be dipped into a dilute solution of 3% potassium sulfide for 1 minute.	60mΩ MAX.
7 Operating endurance	Insertion and withdrawal shall be made with the mating plugs and jacks for 5000 cycles at a speed of 10~30 cycles/min.	Mechanical and electrical characteristics shall be satisfied.
	Insertion force	19.6N(2kgf)MAX
	Withdrawal force	2~15N (0.2~1.53kgf)
	Contact resistance	100mΩ MAX.

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5.Warning

Dc power jack shall be dipped, warning to inferior contact by flux and transform mold.

Resistance to flux : It shall be prevention between PCB and housing.

Transform mold : It must not add direct heat to Dc power jack

Temperature of solder : 265°C MAX.

Preheat temperature : 90°C MAX.

Preheat time : 2 minute MAX.

6.FACTORY NAME : KUNMING ELECTRONICS(SHENZHEN)CO.,LTD

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